

Work Order ID 50927

July 27, 2009 8:45:01 AM

Page 1

Item ID: D3558-7

Accept

Revision ID: B

Item Name: Gasket

Setup Start

Stop

Start Date: 07/27/2009 Start Qty: 12.00

Required Date: 07/31/2009 Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *ME*

Date: *09-07-27* Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3558

Rev B

16

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

I-Cut as per Dwg D3558 I Dwg Rev: *B* I Prog Rev: *B* I 2-
Deburr if necessary

16 9-7-29

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

16 9-7-29

(16)

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*⇒ 8 out of 12
09/07/30*

(16)

4

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Stop

QC:

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

FINISHING

PO 9/11/30 (16)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/07/31

30-07-09 BP

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Picklist Print

July 27, 2009 8:45:01 AM

Page 1

Work Order ID: 50927

Parent Item: D3558-7RevB

Parent Item Name: Gasket

Comments:

Start Date: 07/27/2009

Required Date: 07/31/2009

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	377.1526	4.2013			
NEOPRENE SHEET 0.063												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	377.1526322	
111469	71.1	
111853	306.052632	

16
514010
3501 per unit
111853 18 9-7-09

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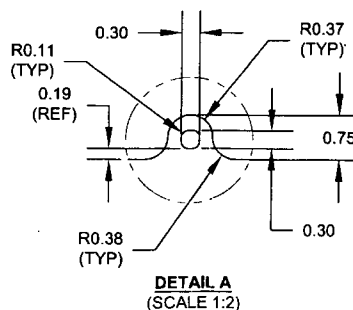
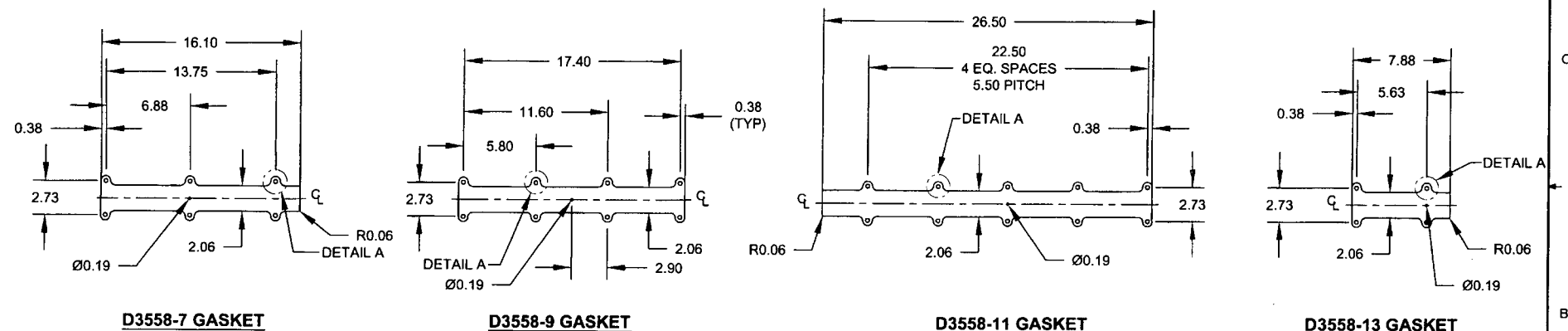
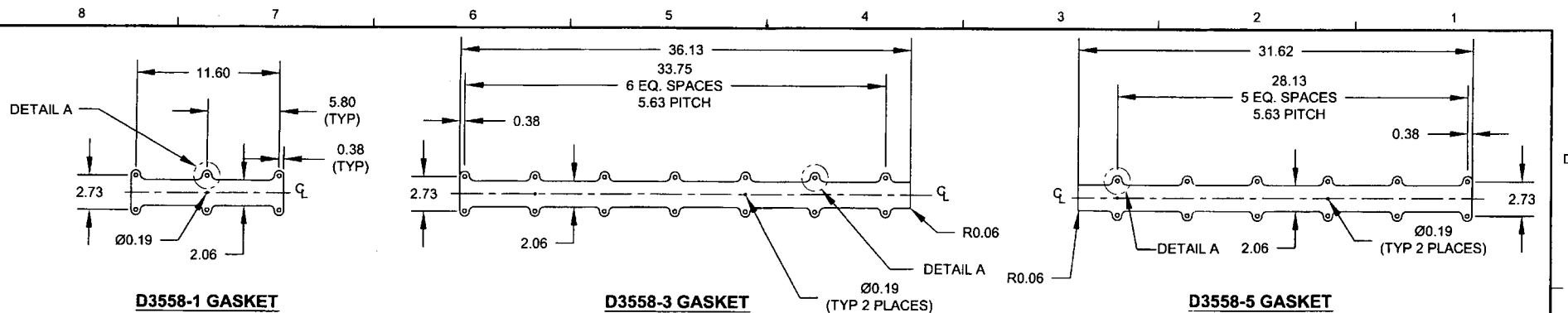
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NOTES:

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEW60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3558-1 - 0.09 lbs, D3558-3 - 0.26 lbs, D3558-5 - 0.23 lbs, D3558-7 - 0.12 lbs, D3558-9 - 0.13 lbs, D3558-11 - 0.19 lbs, D3558-13 - 0.06 lbs

#50927
NF 09-07-27

RELEASED
07-11-16

B	ADD -9/11/13 UPDATE DRAWING FORMAT	PH	07.04.20
A	NEW ISSUE	PH	06.09.15
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PA</i>	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	<i>PA</i>		
CHECKED	<i>PA</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>PA</i>	D3558	SHEET 1 OF 1
APPROVED	<i>PA</i>	TITLE	SCALE
DE APPR.	<i>PA</i>	GASKET	1:8
DATE	07.04.20	<small>COPYRIGHT © 2007 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC</small>	

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